With a Combi Disc, you can grind down and perfectly finish a stainless steel weld seam in one operation. This saves you time, costs, and improved finishing. For best results use on a variable speed angle grinder. Produced in profile T29.

The Combi Disc allows you to grind away tig welds and leave a perfect finish in one action. Combi Discs, are made with alternate layers of coated cloth backed abrasive (zirconia) and non-woven surface conditioning material.

**GRADES:**

- **COARSE:** Zirconia flexible JF cloth with top coating grit 60 + coarse SCd
- **MEDIUM:** Zirconia flexible JF cloth with top coating grit 80 + medium SCd
- **VERY FINE:** Zirconia flexible JF cloth with top coating grit 150 + very fine SCd
- **SCD:** is Surface Conditioning non woven material.
- **FLAP NUMBER:** All discs have 2 x 32 flaps.

**Combi Discs are available in 3 grades:**

**COARSE:** Use for heavier tig welds. Leaves a 150# or 180# satin finish

**MEDIUM:** Use for general tig weld removal. Leaves a good 240# satin finish

**FINE:** Use for aluminum tig weld removal. Leaves a 320# pro-polish satin finish.

The optimal RPM for working with the Combi-disc is 3,600 to 6,000 RPM.

**For efficient use of the Combi disc?**
Follow the recommended speed and you will see a drastic decrease in your grinding costs, together with a significantly better and, especially, more even finish.

**How it works COMBI disc?**
A. First, layers of combi-discs provides fast, controlled, low-temperature material removal.
B. The other layers are made from surface conditioning material. This gives uniform finishing, even with low pressure.
**BENEFITS**

1) significantly reduces the number of finishing steps: mostly 1 step compared to at least 3 steps: saves time and money !!
2) uniform, constant finish improves quality !
3) controlled material removal & comfortable to use
4) generates very little heat so prevents heat marks, resists loading and longer life !
5) can be used on stainless steel, aluminium, soft metals and special alloys:

**APPLICATIONS:**

1) removing and finishing light weld seams in a single step
2) removing scratches, light damage,
3) polishing rough sanding lines
4) removing discoloration and oxidation
5) homogenizing surfaces and work pieces
6) light deburring
   - breaking edges
   - removing casting errors
   - removing milling lines
   - removing welding spatter
   - improving surface roughness
   - removing coatings and layers of paint